

Sure - Clamp Access Specifications

- A. General : **Fabricate round access section** suitable for duct pressure class. Clamping type, removable ductwork section with draw latch.
- B. Provide : Sure Clamp access size as indicated on drawings.
- C. Size : 22" maximum diameter
- D. Material : Galvanized ASTM A527
- E. Flange Connection : 90 degree continuous machine formed flange.
- F. Seams : (RL-3) Lap and spot weld on 2" interval
- G. Access Section : Galvanized sheet metal construction , 22 Gauge 4" to 12" diameter, 20 Gauge 13" to 22" diameter.
- H. Clamps : 20 gauge galvanized with zinc coated draw latch and self centering flange guides. Gasket profile forms to the inside of clamp and seals the outer edges of the ductwork flange.
- I. Gasket : Red silicone sponge gasket. Temperature range - 40F to +400 F
- J. Seal seams in accordance with SMACNA HVAC Duct Construction Standard - Metal and Flexible.
- K. Manufacturer :

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